

Work Order ID 79605

January-30-12 10:39:10 AM

79605

Page 1

Item ID: D350-636-218 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Skidtube RH, Deluxe

Start Date: 1/30/12 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 1/30/12 Req'd Qty: 1.00 ***1*** Customer:

Reference: disassemble **-REWORK**

Approvals: Process Plan: *W* Date: Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D350-636	I								

100

0.00

100

DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPPD350-636-218 CHG002

5/26/08

for mls 12-2-8

DART
 Dart Aerospace Ltd.
 1270 ABERDEEN ST.
 HAWKESBURY ONT CANADA K6A 1K7

TO APPROVAL # 09-89
 TEL: 1-613-632-5200

CHG002

PN	D350-636-218	CHG	SH99-7
DESC	Skidtube RH	SIC	SR00646SE
LOT	B76869	SIC	
MODEL	AS350/355	SIC	

MADE IN CANADA

02729-1

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Item ID: D350-636-218

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Skidtube RH, Deluxe

Start Date: 1/30/12

Start Qty: 1.00

1

Cust Item ID:

Required Date: 1/30/12

Req'd Qty: 1.00

1

Customer:

Reference: disassemble

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

110

Assemble as per dwg

0.00

110

HandFinish

Memo

0.00

Hand Finishing

Pull from stock:

1 X D350-636-218 B76869 CHG002

REMOVE WEARPLATE

D4154-041 B74074

KEEP ALL HARDWARE TO RE-ASSEMBLE AT A LATER DATE

REPLACE WHEN AVAILABLE

D4154-041 B77007

REMOVE 1 X D4171-1 B69037

REPLACE WHEN AVAILABLE

D4171-1 B

120

QC5- Inspect part completeness to step on W/O

0.00

120

QC

Memo

0.00

Quality Control

RE-INSPECT KIT

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Item ID: D350-636-218

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Skidtube RH, Deluxe

Start Date: 1/30/12 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 1/30/12 Req'd Qty: 1.00 ***1***

Customer:

Reference: disassemble

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

150

0.00

150

Packaging

Memo

0.00

Packaging

REPACKAGE PER PPP
USING NEW B/N
NEW LABELS REQ'D
Identify and pack for shipping as per PPP D350-636-218
Location: _____
PPP rev: A

CH6002

SP 12-02-08

160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Memo

0.00

Quality Control

12/2/13

MR 12-02-10

Picklist Print

January-30-12 10:39:09 AM

Page 1

Work Order ID: 79605

Parent Item: D350-636-218

Start Date: 1/30/12

Required Date: 1/30/12

Parent Item Name: Skidtube RH, Deluxe

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.10.04 new issue DD verf:EC
DD verf:EC

IPP Rev:B 11.04.14 ecn11-553

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-636-218 Skidtube RH, Deluxe		Manufactured	No				Each	0.0000		1		76869 W	
D4154-041 Wearplate Assembly		Manufactured	No				Each	0.0000		1		B 77007	
D4154-041 Wearplate Assembly		Manufactured	No				Each	0.0000		-1		B 74074	
D4171-1 Bushing N/A		Manufactured	No				Each	12.0000		1			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST135		12							
				77008		12							
D4171-1 Bushing		Manufactured	No				Each	12.0000		-1			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST135		12							
				77008		12							

Picklist Print

October-21-11 8:05:10 AM

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Work Order ID: 75354

75354

Parent Item: D350-636-018

D350-636-018

Parent Item Name: Skidtube w/ Training Wearplates, RH

Start Date: 20/10/2011

Required Date: 02/11/2011

Start Qty: 1.00

Required Qty: 1.00

D3873-1

Manufactured No

230

Each

356.0000

7

7

D3873-1

Bushing

**

PR 11-11-30

Location

Loc Qty

Loc Code

ST088

75181

356

7

64760

1

68247

4

73829

19

~~75001~~

332

~~7~~

D4154-041

Manufactured No

230

Each

4.0000

1

1

D4154-041

Wearplate Assembly

**

PR 11-11-30

Location

Loc Qty

Loc Code

FP

74074

4

1

71442

4

D4170-1

Manufactured No

230

Each

36.0000

4

4

D4170-1

Bushing

**

BEU 11/11/13

Location

Loc Qty

Loc Code

LG

32

68225

1

71844

31

4

LG002

4

65912

4

D4171-1

Manufactured No

230

Each

10.0000

1

1

D4171-1

Bushing

**

PR 11-11-30

Location

Loc Qty

Loc Code

ST135

10

69037

10

1

October-21-11 8:05:10 AM

Shop Packet Print

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Picklist Print

November-22-11 12:51:53 PM

Page 1

Work Order ID: 76869
Parent Item: D350-636-218
Parent Item Name: Skidtube RH, Deluxe

Start Date: 11/22/11

Required Date: 11/23/11

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.10.04 new issue DD verf:EC
DD verf:EC

IPP Rev:B 11.04.14 ccn11-553

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
<i>wh</i> x1 D350-636-018 Skidtube w/ Training Wearplates, RH		Manufactured	No		75354	110	Each	0.0000	1	1		11-11-09	
<i>wh</i> x1 D350-636-101 Toe Step, LH/RH		Manufactured	No			110	Each	14.0000	1	1			

Location

Loc Qty

Loc Code

FG120

14

67500

1

68368

1

71606

12

Manufactured No

110 Each 7.0000

Location

Loc Qty

Loc Code

FG120

7

67517

4

71604

3

Manufactured No

110 Each 3.0000

Location

Loc Qty

Loc Code

FG120

3

74102

3

BR 11-11-09

BR 11-11-09

BR 11-11-28

BR 11-11-09